

**KPF 8546 (125CCZ)**

Application and description: This product is used as insulation for flexible cables at a voltage of 450/750 V and is designed based on high quality additives such as strong stabilizers and plasticizers. According to the standard, PVC/D IEC 60227, this product needs to show mechanical properties of 12.5 MPa and a elongation at break of at least 150%. Among the unique features of the insulating compounds produced by Khorram Plastic, we can mention the glossiness of the final product surface.

Packaging: 25 kg laminated polypropylene bags

Storage: dry place, away from the sun, temperature below 30°C

Color: Colorless insulation (125CCZ 008) - Black (125CCZP 005) - Blue (125CCZP1 007) - Red (125CCZP2 007) - Yellow (125CCZP3 007) - Green (125CCZP4 005) - Brown (125CCZP5 005) - Gray (125CCZP6 001)

The results reported in the table below are based on the prepared sheet (T according to IEC 60811 standard).

Properties	Unit	Amount	Standard
Density	gr/cm^3	1.46 ± 0.01	ASTM D 792
Hardness at 15 second	Shore "A"	85 ± 2	ASTM D 2240
Thermal stability at 200°C	Minute	Min 60	VDE 0472
Mechanical properties Tensile Elongation	MPa %	13.5 ± 1 Min 150	IEC 60811-1-1
Amount of changes in mechanical properties after aging		$\pm 20\%$	

Temperature profile:

The recommended temperature settings for the extruder with L/D around 22-24 are as follows :

	Zone 1	Zone 2	Zone 3	Zone 4	Head	Die
Temp (°C)	140-160	150-170	160-180	170-190	160-180	180-195

Head Office: 5th floor, Number 51, 6th Golestan street, Pasdaran Avenue, Tehran, Iran. Tel : (+98 21)79453000, Fax: (+98 21)88762819

info@khorramco.com website: www.khorramco.com

Approved by : QC & Laboratory Manager