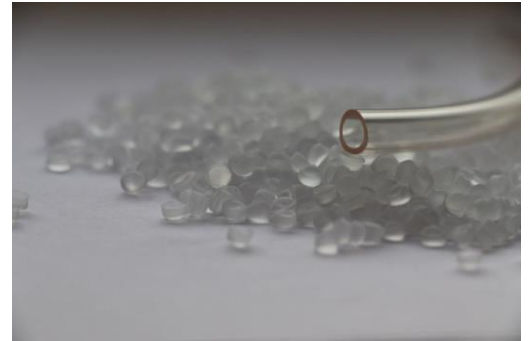


**KPH 70-118 (108AT5,108BT5,108BT6, 108BT7)****Application:** Transparent hose**Description:** This compound is based on the most transparent stabilizer and high-quality plasticizers. Final product has glossy, shimmering surface.**108AT5** is approximately odorless and based on highly effective lubricant.**Packaging:** 25 kg laminated polypropylene bags**Storage:** dry place, away from the sun, temperature below 30°C**Color:** Transparent (These grades can have blue and white undertones)

Properties	Unit	Amount	Standard
Density	$gr/cm^3$	$1.18 \pm 0.01$	ASTM D 792
Hardness at 15 second	Shore "A"	$70 \pm 2$	ASTM D 2240
Thermal stability at 200°C	Minute	$70 \pm 5$	VDE 0472
Mechanical properties Tensile Elongation	MPa %	$11 \pm 1$ Min 290	ASTM D 638

Temperature profile:

The recommended temperature settings for the extruder with L/D around 22-24 are as follows :

	Zone 1	Zone 2	Zone 3	Zone 4	Head	Die
Temp (°C)	$140 \pm 5$	$145 \pm 5$	$150 \pm 5$	$155 \pm 5$	$150 \pm 5$	$160 \pm 5$

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